

## 1 Device view



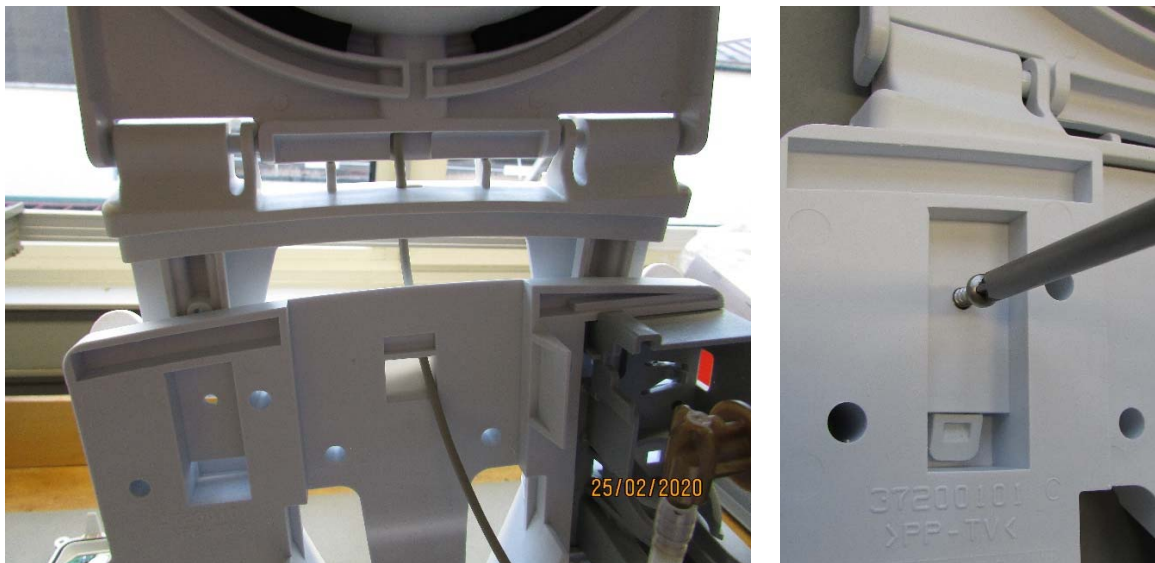
## 2 Device view

Important:

**Blue terminal strip cables** may only be screwed tight when the strip is removed  
(Spring contacts can be damaged)

## 3 Assembly of the cover module 272158

Assembling the cover module: see accompanying documents 272158



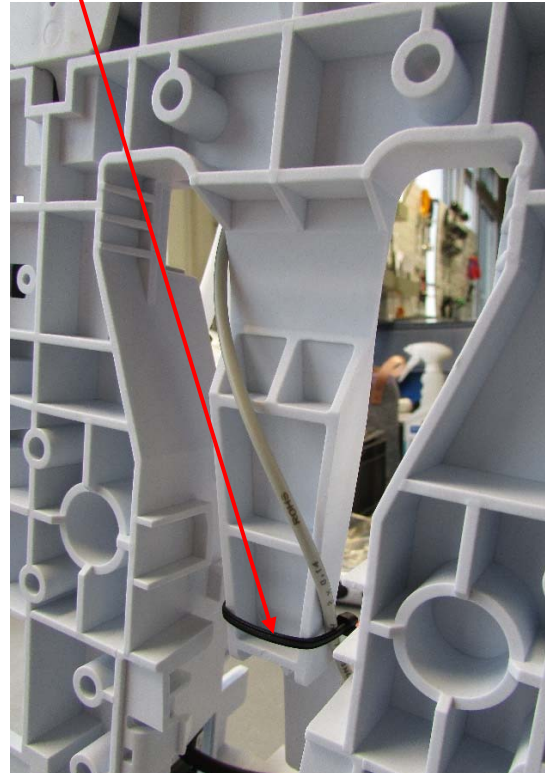
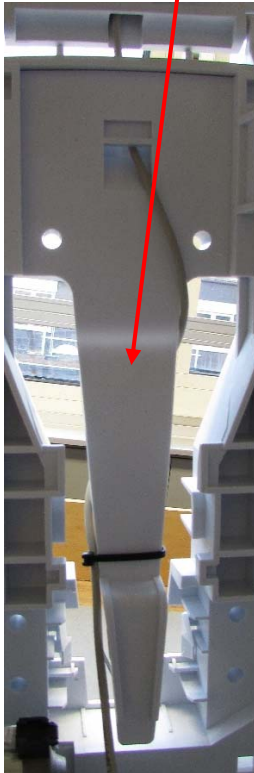
## 4 Cabling

### 4.1 Laying cover switch cable

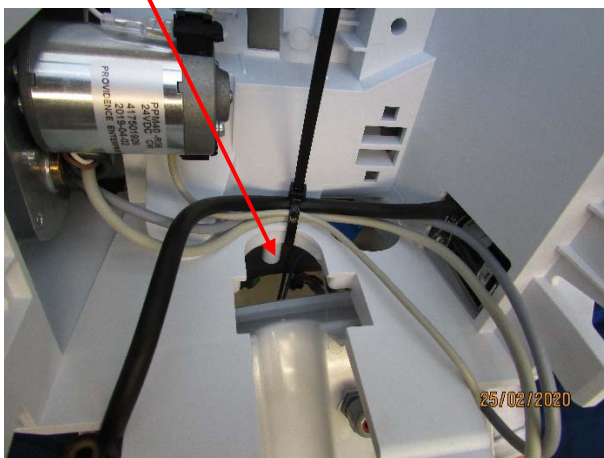
Danger:

Lay the cable in such a way that the lever's switching path is not impaired.  
Cable is only attached to the lever with 1 cable tie.

Do not attach a cable tie in this area.



Passage free of cables



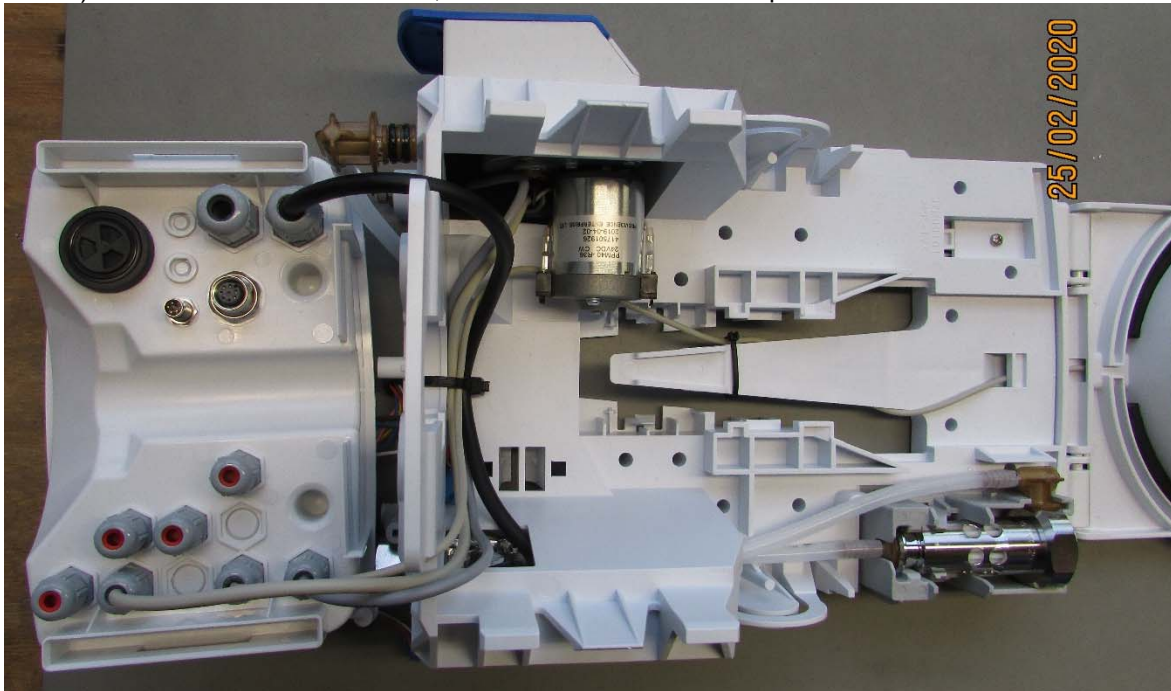
## 4.2 Cabling

Bundle cables in the rear wall at the side and back

Fix cables (cable ties) in such a way that

A) The electronics rear panel can be unlocked and folded down

B) With the electronics installed, the rear wall funnel can be pushed in unhindered

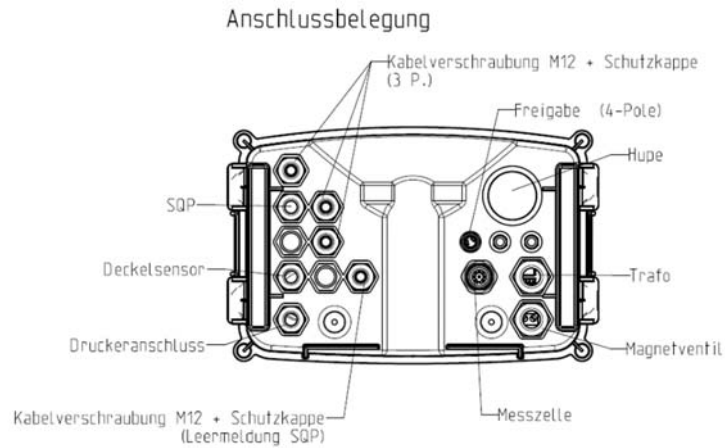


Installation position SQP cable with ferrite ring.





### 4.3 Allocation of cable gland



### 4.4 Cabling

Cable lengths SQP cable; Solenoid valve cable; Printer connection cable; Lid sensor cable protruding **200 mm** into the housing

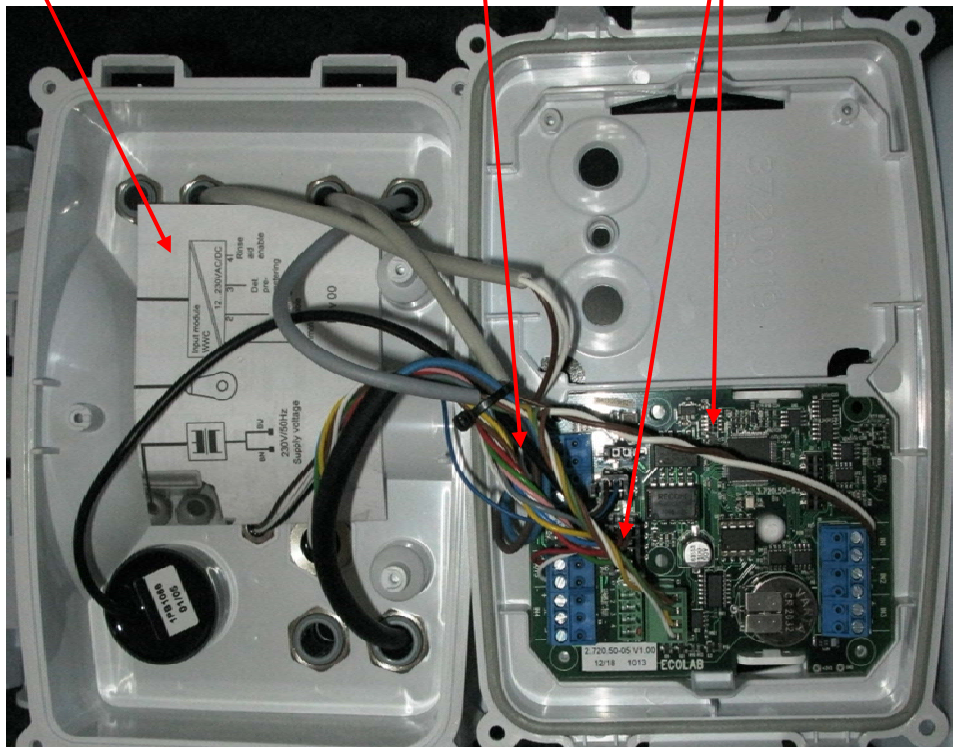
For cable assignment, see wiring diagram

In general: Do not twist too much (no stress on connectors, wire end sleeves, etc.)

Twist the measuring cell cable 2-3 turns

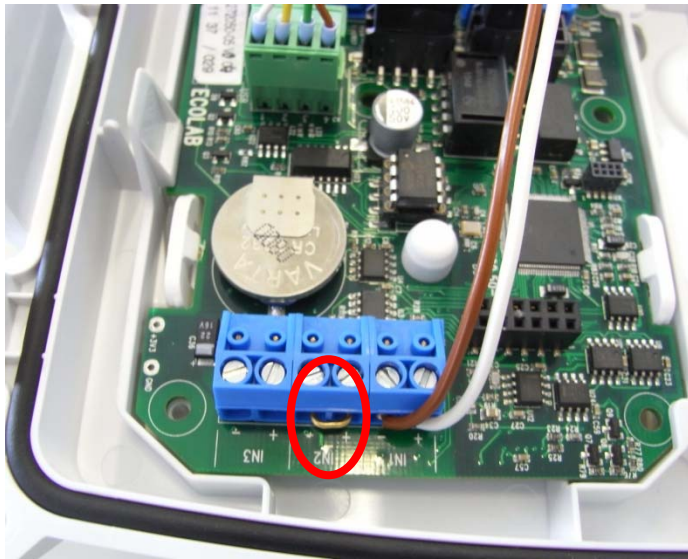
Twist the other lines as well

Place connection diagram 37205101 in the housing

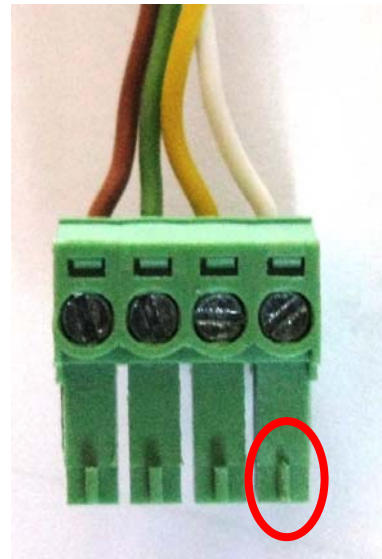


## 4.5 Circuit board

Screw in bridge at IN2.



Remove nose with side cutter.



Attach cable ties.



Important!  
Lay a loop to have enough cable for  
changing the valve.



## 5 Assembly of funnel module 272157

For assembly of the funnel module, see accompanying documents 272157

Attach the sticker to the funnel module and smooth it out



Insert Peanut Insert 37212001 and Screen Support CRSE 92232644 into the funnel module





## 6 Enclosed

Accessory pack components



In the funnel:

PE bag with small parts

Right (according to the photo):

Overflow hose, quick mounting plate, information sheets, WallCharts

Left (according to photo):

Extension cable 1, extension cable 2, mains disconnection module, SQP hose, conductivity sensor

Below (according to photo):

power adapter

At the top of the lid:

Kraft paper



Place the Z-insert and close the box

**Changes:**

Rev	AM	Date	Name	Change